

PARTS LIST

CAP FRAME

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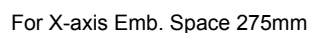
[Explanation of Marks #'s and *'s at End of Part No.1]

◆ Please specify, in the following manner, your machine model, manufacturing number and embroidery space when you order us with the parts having ***** at the end of the part No.:

Ex.	TMFXII-C904	(450X500)S	No.01234
	[Model]	[Emb. Space]	[Mfg. No.]

◆ Please specify the number of needles on your machine's head in your parts order by changing the marks ##### into one of the 4-digit numbers below:

Ex.	The part Number, FN012345####	
	4-digit Numbers	Machine Type
	0300.....	3-needle machine
	0600.....	6-needle machine
	0900.....	9-needle machine
	1200.....	12-needle machine
	1500.....	15-needle machine



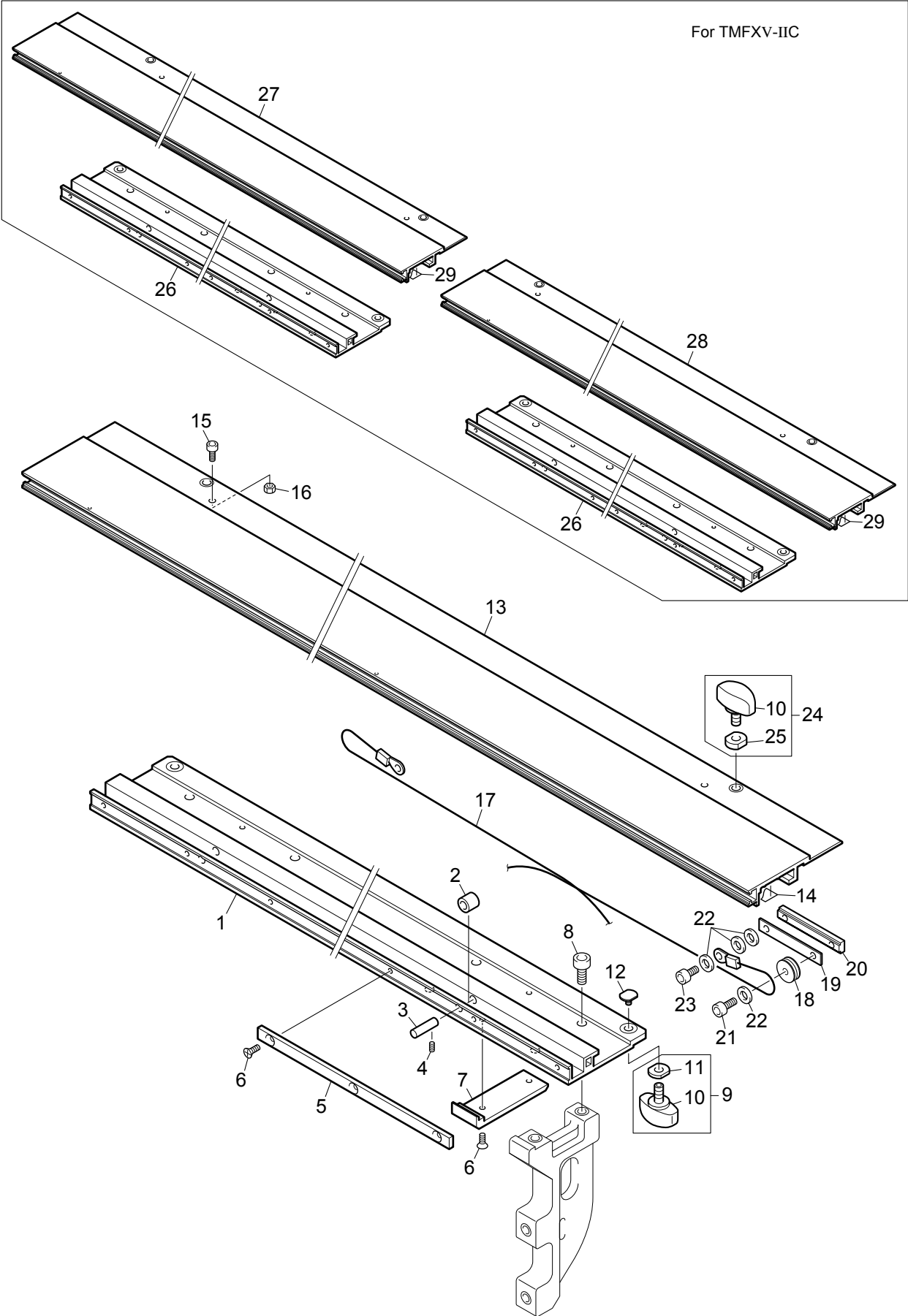
CAP FRAME BASE

WH-1

Ref.No.	Description	Part No.	Remark
1	Cap Frame Base	WH0A0100****	
1	Cap Frame Base	WH0A1800****	For the Last Head of M/C with X-axis Emb. Space 275mm
2	Needle Bearing	BPTLA59Z0000	
3	Bearing Pin	WH0A04000000	
4	Hexagon Socket Head Set Screw	SS8204060TN0	M4*6
5	Spacer	WH0A03000000	
6	Countersunk Head Screw	SS1103050SD0	M3*5
7	Skid Plate	WH0A09000000	
8	Hexagon Socket Head Cap Screw	SS6205120TN0	M5*12
9	Frame Set Screw B Set	WH0A10S10000	
10	Frame Set Screw B	WH0A10010000	
11	Set Screw Spacer A	WH0A12000000	
12	Presser Screw	GS0105000000	
13	Slide Angle	WH0A0200****	
13	Slide Angle	WH0A19000000	For the Last Head of M/C with X-axis Emb. Space 275mm
14	Rail Plate	WH0A0600****	
14	Rail Plate	WH0A20000000	For the Last Head of M/C with X-axis Emb. Space 275mm
15	Connecting Plate	WH0A11000000	
16	Truss Head Screw	SS0104060SD0	M4*6
17	Drive Wire	WH0126000000	
17	Drive Wire	WH0611000000	For TCW-300B
18	Wire Guide Ring	WH0A05000000	
19	Guide Plate	WH0A07000000	
19	Guide Plate	WH0125000000	For X-axis Emb. Space 275mm
20	Slide Nut	WH0A08000000	
20	Slide Nut	WH0127000000	For X-axis Emb. Space 275mm
21	Hexagon Socket Head Cap Screw	SS6204120TN0	M4*12
22	Plain Washer	WSP04A008SD0	M4*10*0.8t
23	Hexagon Socket Head Cap Screw	SS6204080TN0	M4*8
24	Cap Frame Base	WH0A15000000	
25	Slide Angle	WH0A16000000	
26	Rail Plate	WH0A17000000	
27	Connecting Plate B	WH0A21000000	
28	Wire Fixing Base	WH0A22000000	
29	Countersunk Head Screw	SS1104100SD0	M4*10
30	Wire Guide	WH0A23000000	
31	Guide Plate	WH0A24000000	
32	Truss Head Screw	SS0103050SD0	M3*5
33	Guide Base	WH0A25000000	
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Note: As for parts with marks # or *, please follow our instructions on Table of Contents in your parts order.

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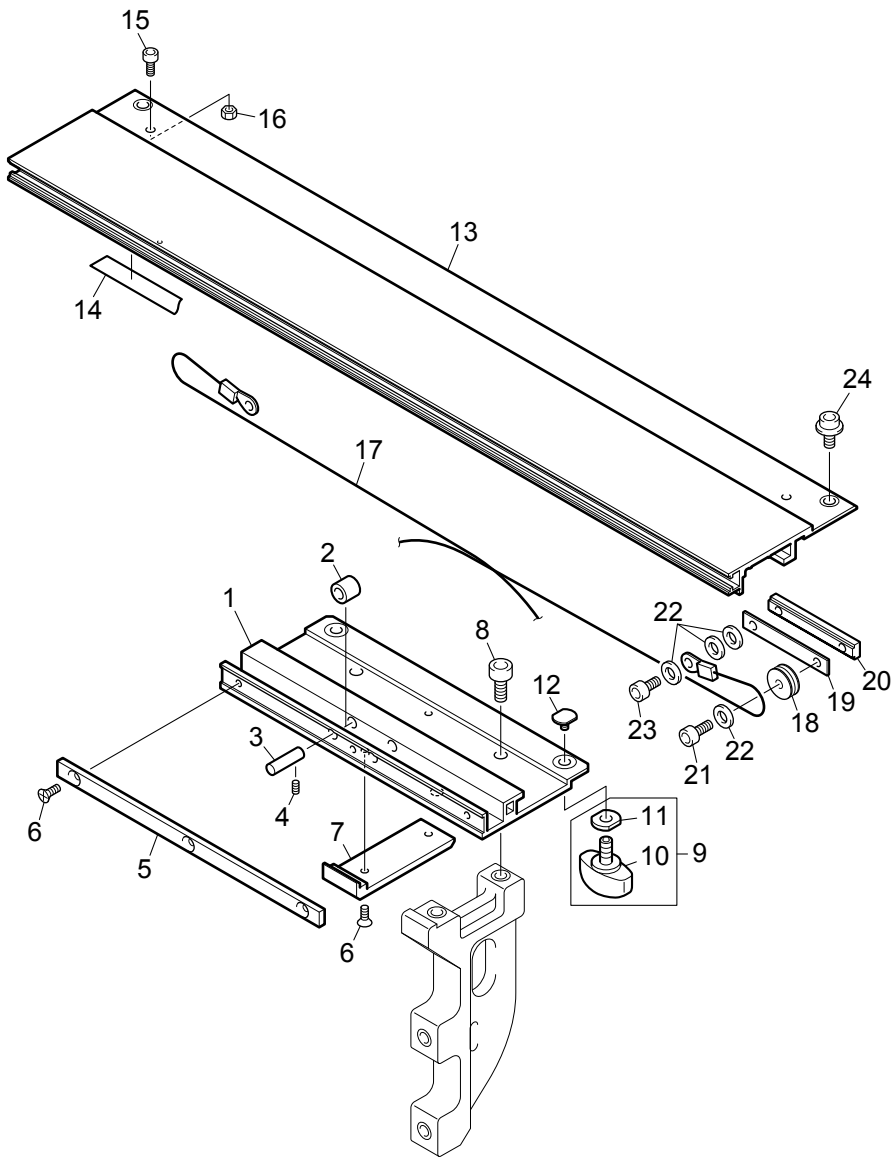
CAP FRAME BASE

WH-2

Ref.No.	Description	Part No.	Remark
1	Cap Frame Base	WH0A15000000	For TMFXII-C 1-Head M/C
1	Cap Frame Base	WH0A01000500	For TMFXII-C 2-Head M/C
1	Cap Frame Base	WH053200****	For TMFXII-C 4-, 6-Head M/C
2	Needle Bearing	BPTLA59Z0000	
3	Bearing Pin	WH0A04000000	
4	Hexagon Socket Head Set Screw	SS8204060TN0	M4*6
5	Spacer	WH0A03000000	
6	Countersunk Head Screw	SS1103050SD0	M3*5
7	Skid Plate	WH0A09000000	
8	Hexagon Socket Head Cap Screw	SS6205120TN0	M5*12
9	Frame Set Screw B Set	WH0A10S10000	
10	Frame Set Screw B	WH0A10010000	
11	Set Screw Spacer A	WH0A12000000	
12	Presser Screw	GS0105000000	
13	Slide Angle	WH053000****	
14	Rail Plate	WH0A17000000	For 1-Head M/C
14	Rail Plate	WH0A06000500	For 2-Head M/C
14	Rail Plate	WH053300****	For 4-, 6-Head M/C
15	Hexagon Socket Head Cap Screw	SS6204050TD0	M4*5
16	Hexagon Nut	SSN004SD0000	M4 Type 1
17	Drive Wire	WH0126000000	
17	Drive Wire	WH0611000000	For TCW-300B
18	Wire Guide Ring	WH0A05000000	
19	Guide Plate	WH0A07000000	
20	Slide Nut	WH0A08000000	
21	Hexagon Socket Head Cap Screw	SS6204120TN0	M4*12
22	Plain Washer	WSP04A008SD0	M4*10*0.8t
23	Hexagon Socket Head Cap Screw	SS6204080TN0	M4*8
24	Frame Set Screw C Set	WH0531000000	
25	Set Screw Spacer B	WH0534000000	
26	Cap Frame Base	JE0352000601	For 6-Head 500P M/C
26	Cap Frame Base	WH0532004360	For 8-Head 360P M/C
27	Slide Angle L	JE0351L00601	For 6-Head 500P M/C
27	Slide Angle L	JE0351L00801	For 8-Head 360P M/C
28	Slide Angle R	JE0351R00601	For 6-Head 500P M/C
28	Slide Angle R	JE0351R00801	For 8-Head 360P M/C
29	Rail Plate	JE0353000601	For 6-Head 500P M/C
29	Rail Plate	WH0533000436	For 8-Head 360P M/C
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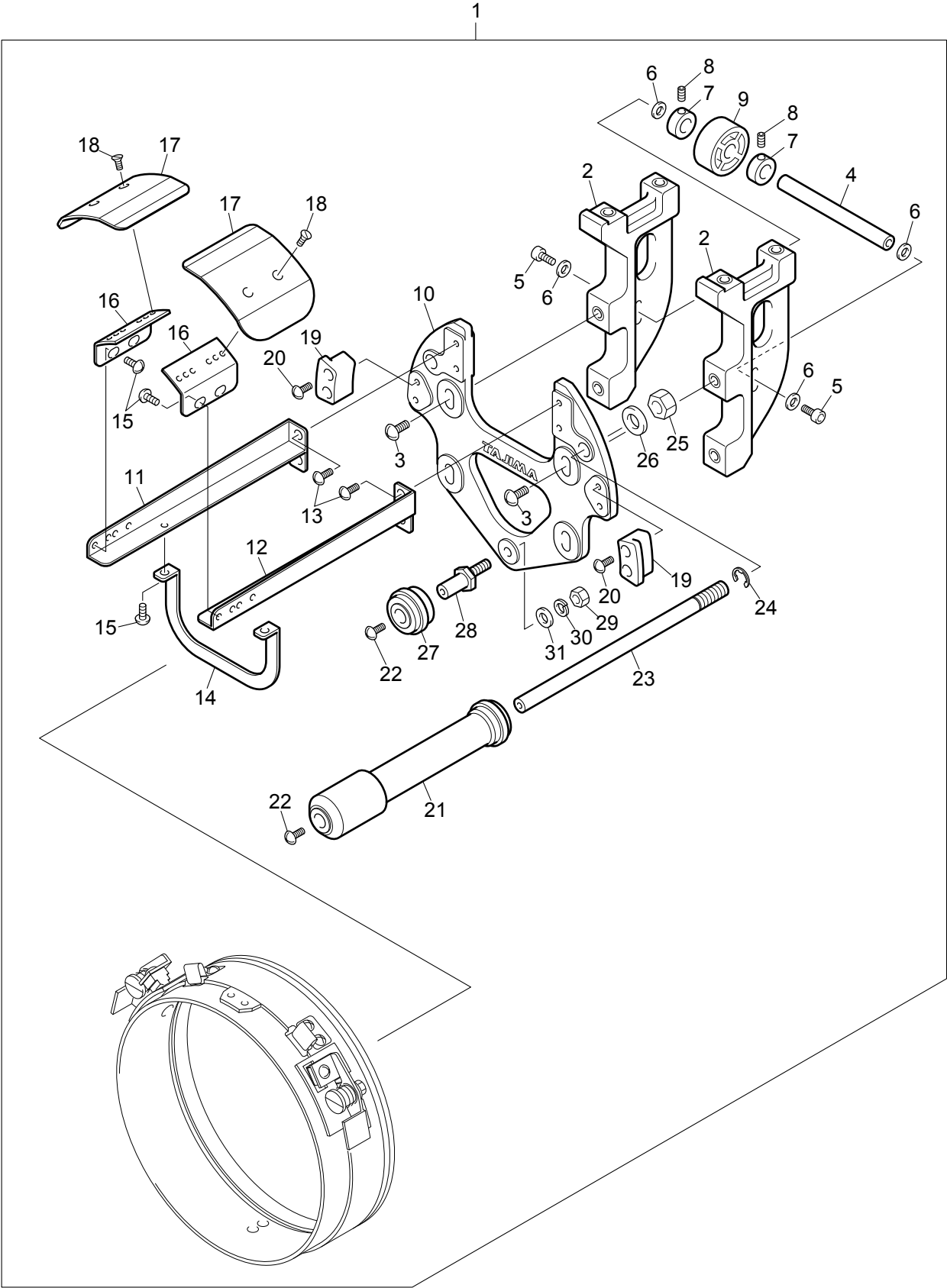
CAP FRAME BASE (FOR TMEX-C)

WH-3

Ref.No.	Description	Part No.	Remark
1	Cap Frame Base	EC0208000000	
2	Needle Bearing	BPTLA59Z0000	
3	Bearing Pin	WH0A04000000	
4	Hexagon Socket Head Set Screw	SS8204060TN0	M4*6
5	Spacer	WH0A03000000	
6	Countersunk Head Screw	SS1103050SD0	M3*5
7	Skid Plate	WH0A09000000	
8	Hexagon Socket Head Cap Screw	SS6205120TN0	M5*12
9	Frame Set Screw D Set	EC0210000000	
10	Frame Set Screw B	WH0A10010000	
11	Set Screw Spacer	EC0211000000	
12	Presser Screw	GS0105000000	
13	Slide Angle	EC0207000000	
13	Slide Angle	EC0N03000000	For TMEX-C101
14	Rail Plate	WH0A17000000	
15	Hexagon Socket Head Cap Screw	SS6204050TD0	M4*5
16	Hexagon Nut	SSN004SD0000	M4 Type 1
17	Drive Wire	WH0126000000	
17	Drive Wire	WH0611000000	For TCW-300B
18	Wire Guide Ring	WH0A05000000	
19	Guide Plate	WH0A07000000	
20	Slide Nut	WH0A08000000	
21	Hexagon Socket Head Cap Screw	SS6204120TN0	M4*12
22	Plain Washer	WSP04A008SD0	M4*10*0.8t
23	Hexagon Socket Head Cap Screw	SS6204080TN0	M4*8
24	Hexagon Socket Head Flange Screw	WH0515000000	
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BASE FRAME 1A

WH-4-1a

Ref.No.	Description	Part No.	Remark
1	Base Frame Complete Set	HFU012020000	
2	Base Bracket	WH0A13000000	
3	Truss Head Screw	SS0105150SD0	M5*15
4	Base Holder Shaft	WH0204000000	
5	Hexagon Socket Head Cap Screw	SS6204120TN0	M4*12
6	Plain Washer	WSP04C010SC0	M4*12*1t
7	8mm Dia. Collar	WH0231000000	
8	Hexagon Socket Head Set Screw	SS8204040TN0	M4*4
9	Base Holding Roller	C90510010000	
10	Drive Base	EC0G18010000	
11	Guide Base L	WH0234000000	
12	Guide Base R	WH0235000000	
13	Truss Head Screw	SS0104080SD0	M4*8
14	Reinforcing Plate	EC0G17000000	
15	Truss Head Screw	SMF8020540CL	9/64*40*4
16	Guide Bracket	WH0209000000	
17	Needle Plate Guide	WH0A14000000	
18	Round Countersunk Head Screw	SMC5000535CL	9/64*40*3.5
19	Inner Groove Ring Guide	WH0222010000	
20	Truss Head Screw	SS0104200SD0	M4*20
21	Guide Roller A	WH0236010000	
22	Truss Head Screw	SS0104060SD0	M4*6
23	Guide Roller Shaft	WH0237000000	
24	E-ring	BPE600000000	
25	Hexagon Nut	SSN008SC0000	M8 Type 1
26	Plain Washer	WSP08J016SC0	M8*18*1.6t
27	Guide Roller B	WH0217010000	
28	Eccentric Guide Pin	WH0219000000	
29	Hexagon Nut	SSN005SC0000	M5 Type 1
30	Spring Washer	WSS050000KC0	M5
31	Plain Washer	WSP05C008SC0	M5*12*0.8t
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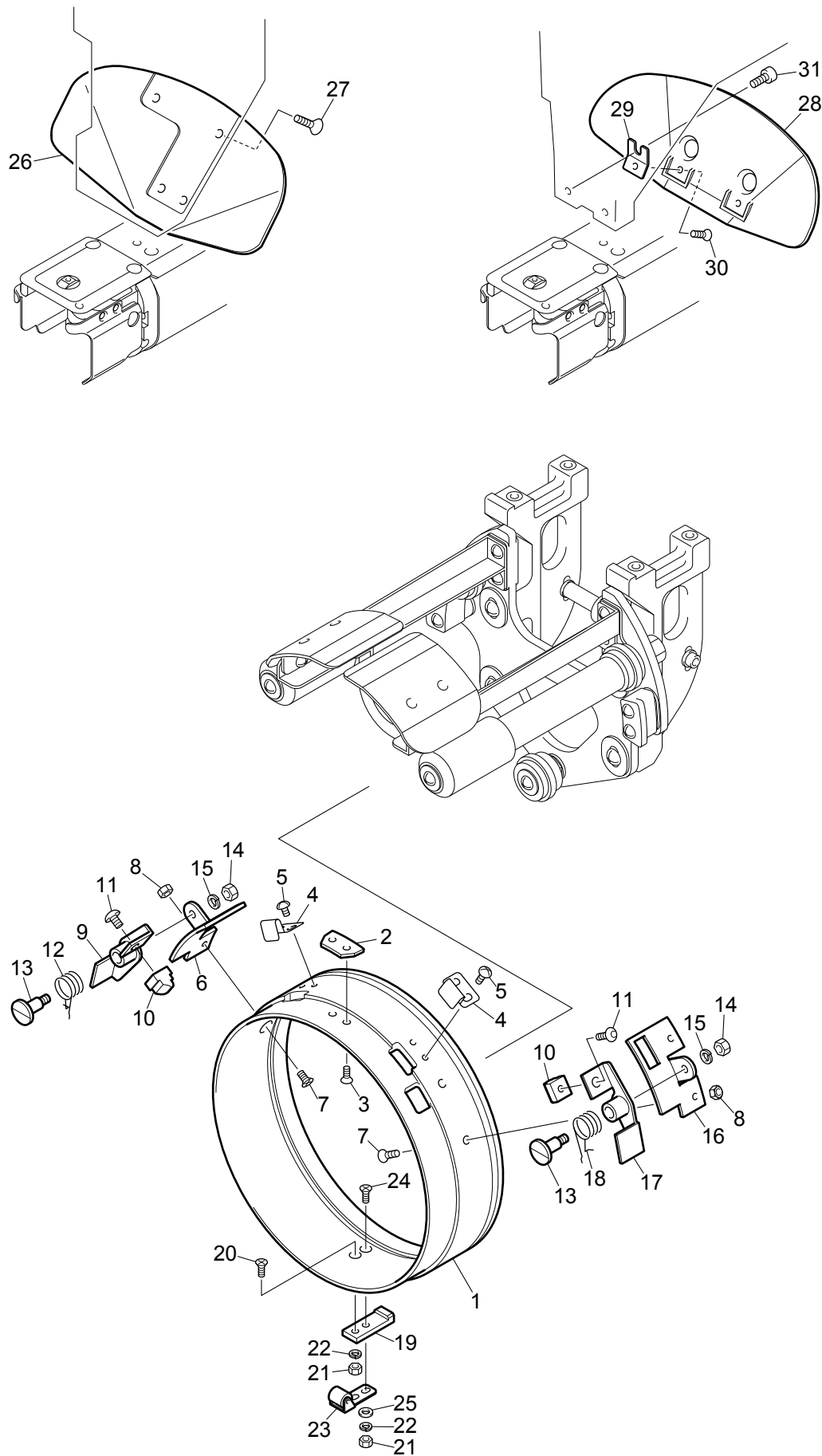
BASE FRAME 1B (FOR TCW-300B)

WH-4-1b

Ref.No.	Description	Part No.	Remark
1	Base Frame Complete Set	HFU022000000	
2	Base Bracket	WH0603000000	
3	Truss Head Screw	SS0105150SD0	M5*15
4	Base Holder Shaft	WH0204000000	
5	Hexagon Socket Head Cap Screw	SS6204120TN0	M4*12
6	Plain Washer	WSP04C010SC0	M4*12*1t
7	8mm Dia. Collar	WH0231000000	
8	Hexagon Socket Head Set Screw	SS8204040TN0	M4*4
9	Base Holding Roller	C90510010000	
10	Drive Base	WH0602000000	
11	Guide Base L	WH0604L000000	
12	Guide Base R	WH0604R000000	
13	Truss Head Screw	SS0104080SD0	M4*8
14	Reinforcing Plate	WH0607000000	
15	Truss Head Screw	SMF8020540CL	9/64*40*4
16	Guide Bracket	WH0608000000	
17	Needle Plate Guide	WH0609000000	
18	Round Countersunk Head Screw	SMC5000535CL	9/64*40*3.5
19	Inner Groove Ring Guide	WH0606010000	
20	Truss Head Screw	SS0104200SD0	M4*20
21	Guide Roller A	WH0612000000	
22	Truss Head Screw	SS0104060SD0	M4*6
23	Guide Roller Shaft	WH0237000000	
24	E-ring	BPE600000000	
25	Hexagon Nut	SSN008SC0000	M8 Type 1
26	Plain Washer	WSP08J016SC0	M8*18*1.6t
27	Guide Roller B	WH0217010000	
28	Eccentric Guide Pin	WH0219000000	
29	Hexagon Nut	SSN005SC0000	M5 Type 1
30	Spring Washer	WSS050000KC0	M5
31	Plain Washer	WSP05C008SC0	M5*12*0.8t
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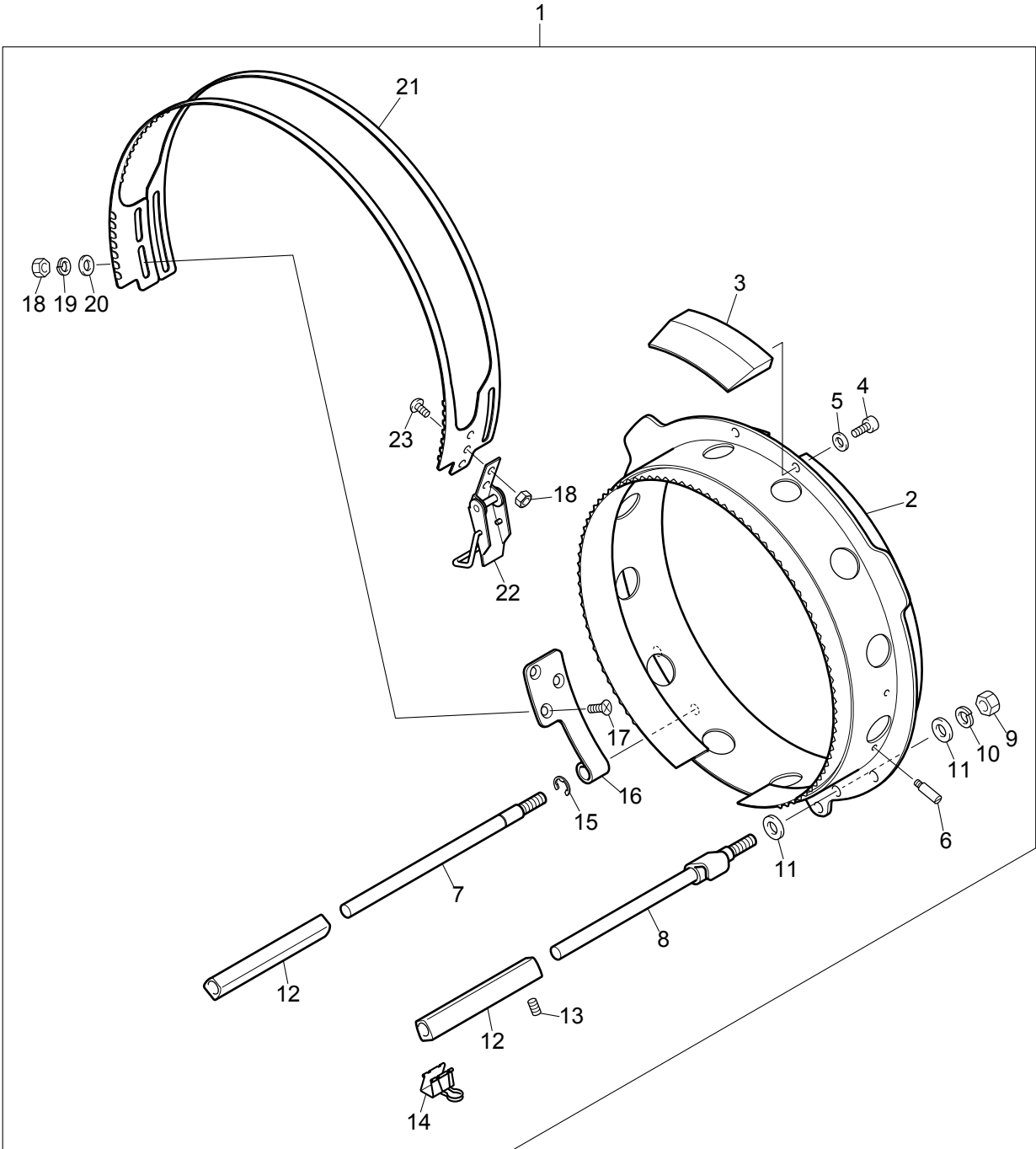
BASE FRAME 2

WH-4-2

Ref.No.	Description	Part No.	Remark
1	Drive Ring	WH0213000000	
1	Drive Ring	WH0601000000	For TCW-300B
2	Center Block	WH0203000000	
2	Center Block	WH0610000000	For TCW-300B
3	Round Countersunk Head Screw	SMC5000535CL	9/64*40*3.5
4	Presser Spring	WH0212000000	
5	Truss Head Screw	SS0103040SD0	M3*4
6	Lever Bracket L	WH0205000000	
6	Lever Bracket L	WH0605L00000	For TCW-300B
7	Countersunk Head Screw	SS1104080MZ0	M4*8
8	Hexagon Nut	SSN204SD0000	M4 Type 3
9	Releasing Lever L	WH0201000000	
10	Lock Pin	WH0207000000	
11	Hexagon Socket Head Button Screw	SS3204060SC0	M4*6
12	Lever Spring L	WH0224000000	
13	Lever Pin	WH0229000000	
14	Hexagon Nut	SSN004SD0000	M4 Type 1
15	Spring Washer	WSS040000KC0	M4
16	Lever Bracket R	WH0206000000	
16	Lever Bracket R	WH0605R00000	For TCW-300B
17	Releasing Lever R	WH0202000000	
18	Lever Spring R	WH0225000000	
19	Wire Fixing Fittings	WH0123000000	
20	Countersunk Head Screw	SS1103120MZ0	M3*12
21	Hexagon Nut	SSN003SD0000	M3 Type 1
22	Spring Washer	WSS030000KD0	M3
23	Base Frame Presser Roller	WH0232000000	
24	Countersunk Head Screw	SS1103150MZ0	M3*15
25	Plain Washer	WSP038005SD0	M3*8*0.5t
26	Cap Frame Guide	WH0221020000	For TMFD-C, TMFXII-C, TMFXIII-C, TMFXV-C, TMFXV-IIC
27	Countersunk Head Screw	SS1103080SD0	M3*8
28	Cap Frame Guide	EC0G02010000	For TME-DC, TMEX-C
29	Guide Fixture	EC0G30000000	
30	Countersunk Head Screw	SS1103040SD0	M3*4
31	Hexagon Socket Head Cap Screw	SS6203100TN0	M3*10
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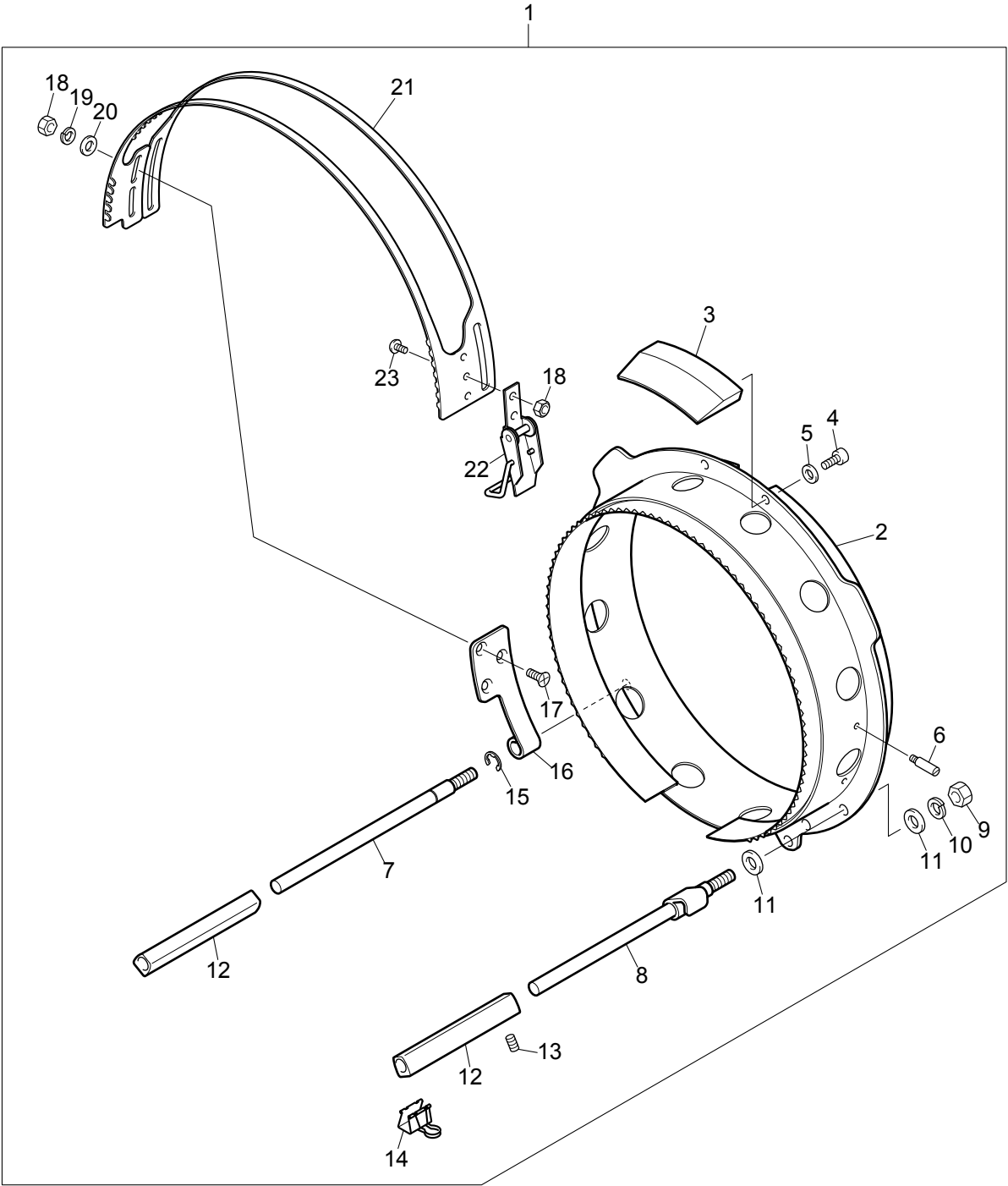
WIDE CAP FRAME (TCW-360/300B)

WH-5

Ref.No.	Description	Part No.	Remark
1	Wide Cap Frame Complete Set	HFU010010150	TCW-360
1	Wide Cap Frame Complete Set	HFU010010130	TCW-300B
2	Base Frame	WH0301010000	For TCW-360
2	Base Frame	WH0613000000	For TCW-300B
3	Visor Bracket	WH0303000000	For TCW-360
3	Visor Bracket	WH0615000000	For TCW-300B
4	Hexagon Socket Head Cap Screw	SS6203080TN0	M3*8
5	Plain Washer	WSP038005SC0	M3*8*0.5t
6	Fixing Pin	WH0304000000	
7	Base Frame Shaft L	WH0320L00000	
8	Base Frame Shaft R	WH0320R00000	
9	Hexagon Nut	SSN004SD0000	M4 Type 1
10	Spring Washer	WSS040000KD0	M4
11	Plain Washer	WSP04A008SD0	M4*10*0.8t
12	Clip Stopper	WH0321000000	
13	Hexagon Socket Head Set Screw	SS8204040TN0	M4*4
14	Clip Fitting Set	WH0323S00000	
15	E-ring	BPE500000000	
16	Lid Frame Fittings A	WH0309010000	For TCW-360
16	Lid Frame Fittings A	WH0614000000	For TCW-300B
17	Countersunk Head Screw	SS1103060SD0	M3*6
18	Hexagon Nut	SSN003SD0000	M3 Type 1
19	Spring Washer	WSS030000KD0	M3
20	Plain Washer	WSP038005SD0	M3*8*0.5t
21	Lid Frame A	WH0308020000	For TCW-360
21	Lid Frame C	WH0322000000	For TCW-300B
22	Pinch Lock	BPC112900000	
23	Truss Head Screw	SS0103050MZ0	M3*5
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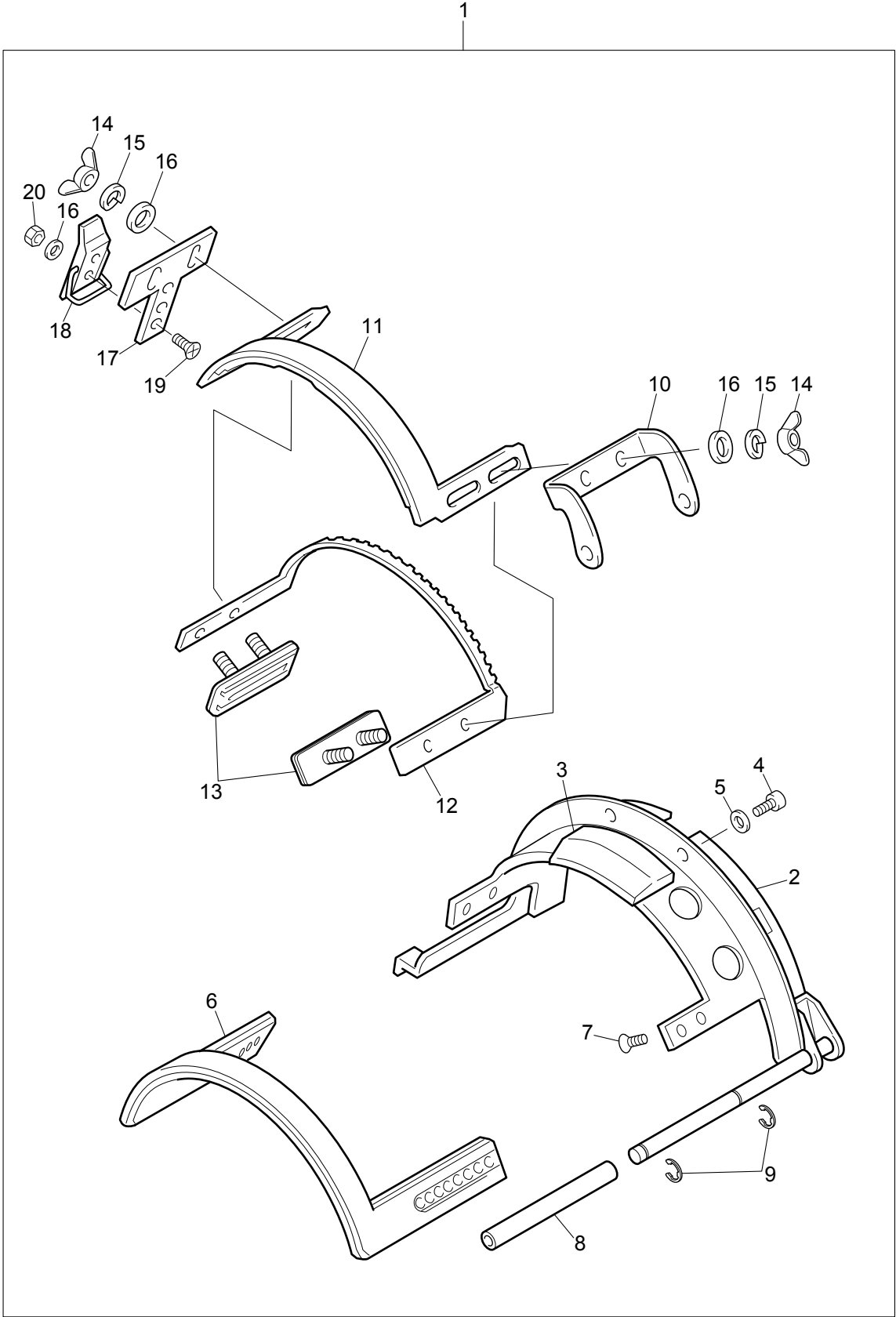
WIDE CAP FRAME (TCW-300)

WH-6

Ref.No.	Description	Part No.	Remark
1	Wide Cap Frame Complete Set	HFU010B10150	
2	Base Frame	WH0301010000	
3	Visor Bracket	WH0303000000	
4	Hexagon Socket Head Cap Screw	SS6203080TN0	M3*8
5	Plain Washer	WSP038005SC0	M3*8*0.5t
6	Fixing Pin	WH0304000000	
7	Base Frame Shaft L	WH0320L00000	
8	Base Frame Shaft R	WH0320R00000	
9	Hexagon Nut	SSN004SD0000	M4 Type 1
10	Spring Washer	WSS040000KD0	M4
11	Plain Washer	WSP04A008SD0	M4*10*0.8t
12	Clip Stopper	WH0321000000	
13	Hexagon Socket Head Set Screw	SS8204040TN0	M4*4
14	Clip Fitting Set	WH0323S00000	
15	E-ring	BPE500000000	
16	Lid Frame Fittings A	WH0309010000	
17	Countersunk Head Screw	SS1103060SD0	M3*6
18	Hexagon Nut	SSN003SD0000	M3 Type 1
19	Spring Washer	WSS030000KD0	M3
20	Plain Washer	WSP038005SD0	M3*8*0.5t
21	Lid Frame C	WH0322000000	
22	Pinch Lock	BPC112900000	
23	Truss Head Screw	SS0103050MZ0	M3*5
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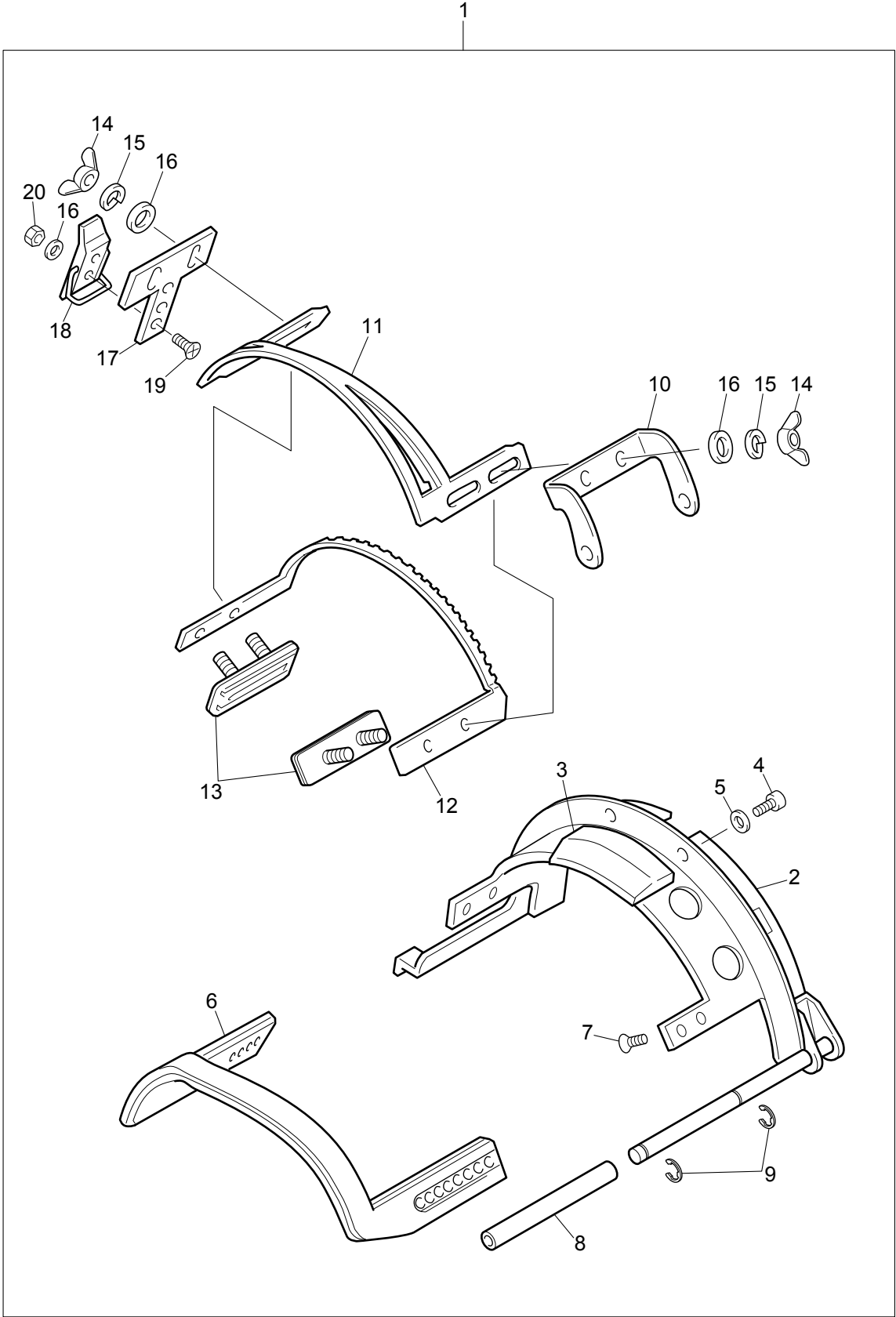
SEMI-WIDE CAP FRAME (TCW-180)

WH-7

Ref.No.	Description	Part No.	Remark
1	Semi-wide Cap Frame Complete Set	HFU011000150	
2	Base Frame A Set	WH0311000000	
3	Visor Bracket	WH0303000000	
4	Hexagon Socket Head Cap Screw	SS6203080TN0	M3*8
5	Plain Washer	WSP038005SC0	M3*8*0.5t
6	Base Frame B	WH0312000000	
7	Round Countersunk Head Screw	SMC5000535CL	9/64*40*3.5
8	Reinforcing Pipe	HF0304000000	
9	E-ring	BPE5000000000	
10	Lid Frame Fittings	WH0313000000	
11	Lid Frame A	WH0315010000	
12	Lid Frame B	WH0316000000	
13	Bolt Base Set	WH0314010000	
14	Wing Nut	SSN403SD0000	M3
15	Spring Washer	WSS030000KD0	M3
16	Plain Washer	WSP038005SD0	M3*8*0.5t
17	Clamp Base	HF0307000000	
18	Pinch Lock	BPC112900000	
19	Countersunk Head Screw	SS1103060MZ0	M3*6
20	Hexagon Nut	SSN003SD0000	M3 Type 1
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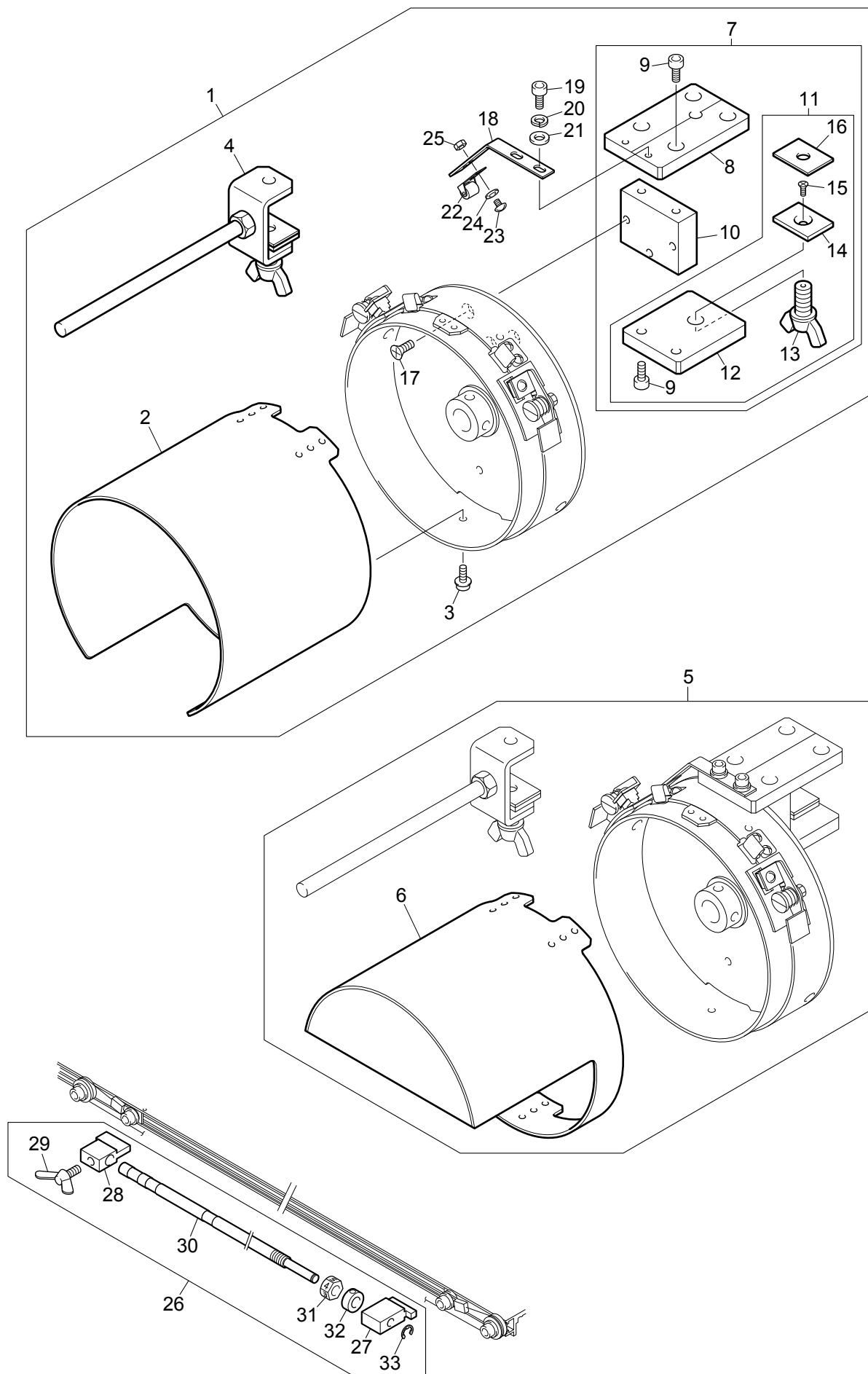
SEMI-WIDE CAP FRAME (TCW-180R)

WH-8

Ref.No.	Description	Part No.	Remark
1	Semi-wide Cap Frame R-type Complete Set	HFU011R000000	
2	Base Frame A Set	WH0311000000	
3	Visor Bracket	WH0303000000	
4	Hexagon Socket Head Cap Screw	SS6203080TN0	M3*8
5	Plain Washer	WSP038005SC0	M3*8*0.5t
6	Base Frame B	WH0317000000	
7	Round Countersunk Head Screw	SMC5000535CL	9/64*40*3.5
8	Reinforcing Pipe	HF0304000000	
9	E-ring	BPE5000000000	
10	Lid Frame Fittings	WH0313000000	
11	Lid Frame A	WH0318010000	
12	Lid Frame B	WH0316000000	
13	Bolt Base Set	WH0314010000	
14	Wing Nut	SSN403SD0000	M3
15	Spring Washer	WSS030000KD0	M3
16	Plain Washer	WSP038005SD0	M3*8*0.5t
17	Clamp Base	HF0307000000	
18	Pinch Lock	BPC1129000000	
19	Countersunk Head Screw	SS1103060MZ0	M3*6
20	Hexagon Nut	SSN003SD0000	M3 Type 1
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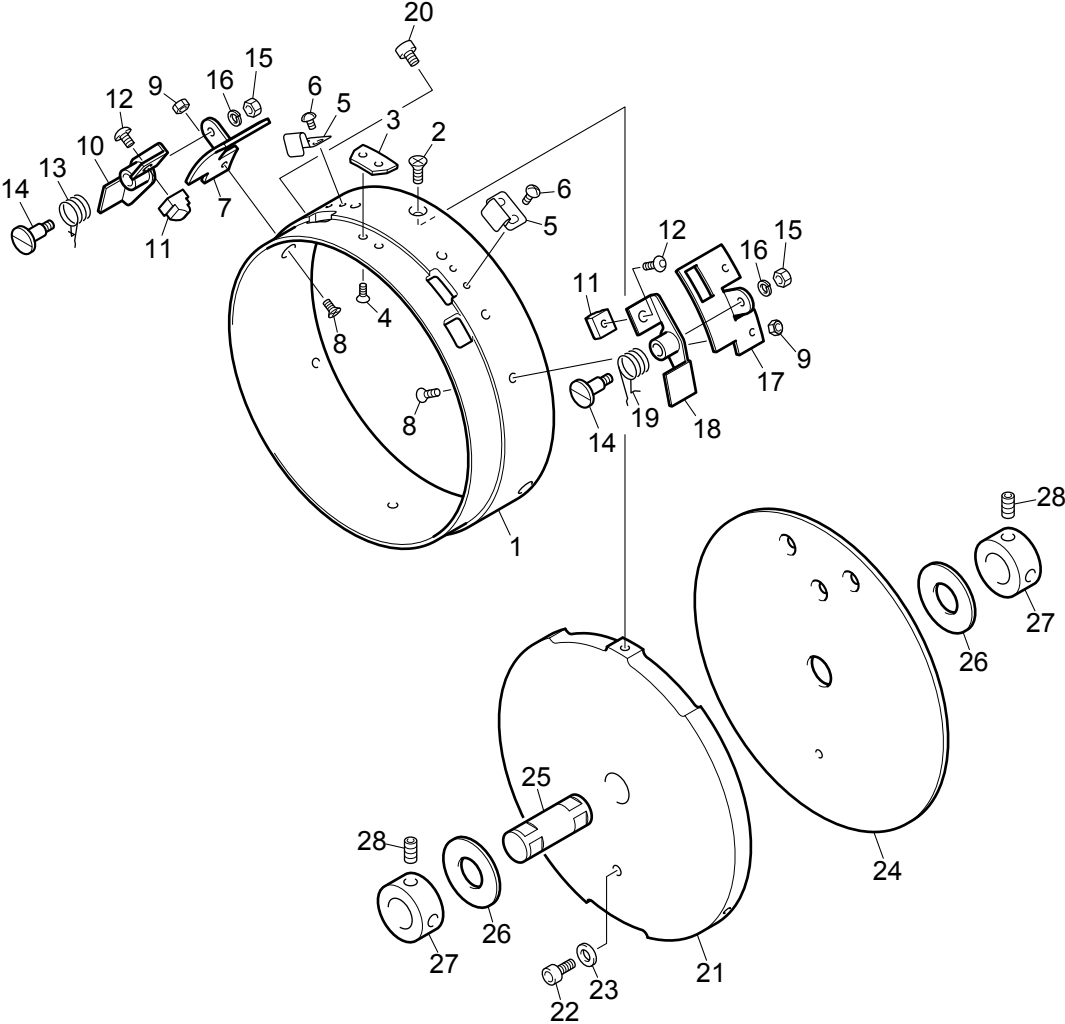
SETTING FRAME 1

WH-9-1

Ref.No.	Description	Part No.	Remark
1	Gauge Frame Complete Set	HFU014020000	For TCW-360/300
1	Gauge Frame Complete Set	HFU021000000	For TCW-300B
2	Gauge Ring B	WH0422000000	For TCW-360/300
2	Gauge Ring B	WH0702000000	For TCW-300B
3	Hexagon Socket Head Flange Screw	BPM4X8L00000	
4	Setting Sub Base Set	HF0405S20000	
5	Gauge Frame Complete Set	HFU01402000S	For TCW-180/180R
6	Gauge Ring B	WH0423000000	For TCW-180/180R
7	Setting Frame Base Set	UN34050B0000	
8	Setting Frame Base A	WH0412000000	
9	Hexagon Socket Head Cap Screw	SS6205120TN0	M5*12
10	Setting Frame Base B	HF0402040000	
11	Setting Frame Base C Set	WH0416S00000	
12	Setting Frame Base C	HF0403030000	
13	Wing Bolt	WH0415000000	
14	Table Patch Plate	WH0413000000	
15	Countersunk Head Screw	SS1103080SD0	M3*8
16	Patch Plate Rubber	WH0414000000	
17	Countersunk Head Screw	SS1105150SD0	M5*15
18	Roller Bracket	WH0419000000	
19	Hexagon Socket Head Cap Screw	SS6204100TN0	M4*10
20	Spring Washer	WSS040000KC0	M4
21	Plain Washer	WSP04A008SC0	M4*10*0.8t
22	Base Frame Presser Roller	WH0232000000	
23	Pan Head Screw	SS4103050SD0	M3*5
24	Plain Washer	WSP038005SD0	M3*8*0.5t
25	Hexagon Nut	SSN003SD0000	M3 Type 1
26	Wire Tension Gauge Set	HFU015010000	
27	Tension Block A	WH0403000000	
28	Tension Block B	WH0404010000	
29	Wing Bolt	BPBOLTM06X10	
30	Tension Shaft	WH0A26000000	
31	Tension Nut	WH0406000000	
32	8mm Dia. Collar	WH0231000000	
33	E-ring	BPE500000000	
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Note: As for parts with marks # or *, please follow our instructions on Table of Contents in your parts order.

(EE03)



SETTING FRAME 2

WH-9-2

Ref.No.	Description	Part No.	Remark
1	Gauge Ring A	WH0421000000	
1	Gauge Ring A	WH0701000000	TCW-300B
2	Countersunk Head Screw	SS1104150SD0	M4*15
3	Center Block	WH0203000000	
3	Center Block	WH0610000000	TCW-300B
4	Round Countersunk Head Screw	SMC5000535CL	9/64*40*3.5
5	Presser Screw	WH0212000000	
6	Truss Head Screw	SS0103040SD0	M3*4
7	Lever Bracket L	WH0205000000	
7	Lever Bracket L	WH0605L00000	TCW-300B
8	Countersunk Head Screw	SS1104080MZ0	M4*8
9	Hexagon Nut	SSN204SD0000	M4 Type 3
10	Releasing Lever L	WH0201000000	
11	Lock Pin	WH0207000000	
12	Hexagon Socket Head Button Screw	SS3204060SC0	M4*6
13	Lever Spring L	WH0224000000	
14	Lever Pin	WH0229000000	
15	Hexagon Nut	SSN004SD0000	M4 Type 1
16	Spring Washer	WSS040000KC0	M4
17	Lever Bracket R	WH0206000000	
17	Lever Bracket R	WH0605R00000	TCW-300B
18	Releasing Lever R	WH0202000000	
19	Lever Spring R	WH0225000000	
20	Hexagon Socket Head Cap Screw	SS6203030TN0	M3*3
21	Gauge Ring Lid	WH0420010000	
21	Gauge Ring Lid	WH0703000000	TCW-300B
22	Hexagon Socket Head Cap Screw	SS6204150TN0	M4*15
23	Plain Washer	WSP04A008SC0	M4*10*0.8t
24	Setting Frame Sash Liner	WH0418000000	
24	Setting Frame Sash Liner	WH0704000000	TCW-300B
25	15mm Dia. Shaft	WH0417000000	
26	Washer	BPTW15300000	
27	15mm Dia. Collar	CE0110000000	
28	Hexagon Socket Head Set Screw	SS8206080TN0	M6*8
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(EE03)

1st Revision (9804) April, 1998
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